



# Hot Rolled

Comprehensive solutions for a broad range of industries.



WorthingtonSteel.com  
1-800-944-3733

## PICKLING

- Material thickness: .050" - .560"
- Material width: 24" - 74"
- Incoming OD: Max 84"
- Outgoing ID: 24"
- Coil weight: Max 90,000 lbs

## TEMPER ROLLING

- Material thickness: .050" - .500"
- Material width: 24" - 72"
- Percent extension: up to 4.5% (dry)
- Expected surface roughness: Aim 50-80ra
- Temper mill is in-line at exit end of pickle line

## SLITTING

- Material thickness: .020" - .500"
- Material width: 2.00" - 73"
- Incoming OD: Max 74"
- Coil weights: Up to 66,000 lbs
- Slitting HR, HRPO, CRSH & coated material

## ONE PASS ROLLING

- Gauge: .050 - .300"
- Rolling width: 1" - 18.5"
- Reduction: Up to 10%
- Safety edge & round edge capable

## CUT-TO-LENGTH

- Material thickness: .020" - .250"
- Material width: 11.75" - 72.00"
- Material length: 10.00" - 185.00"
- Bundle weight: up to 20,000 lbs
- Precision ground table (for flatness measurements)

**Ask us about Price Risk Management to  
learn how you can reduce your risk!**

Predictable supply costs can save your business money, especially when you rely on materials with dramatically fluctuating prices.