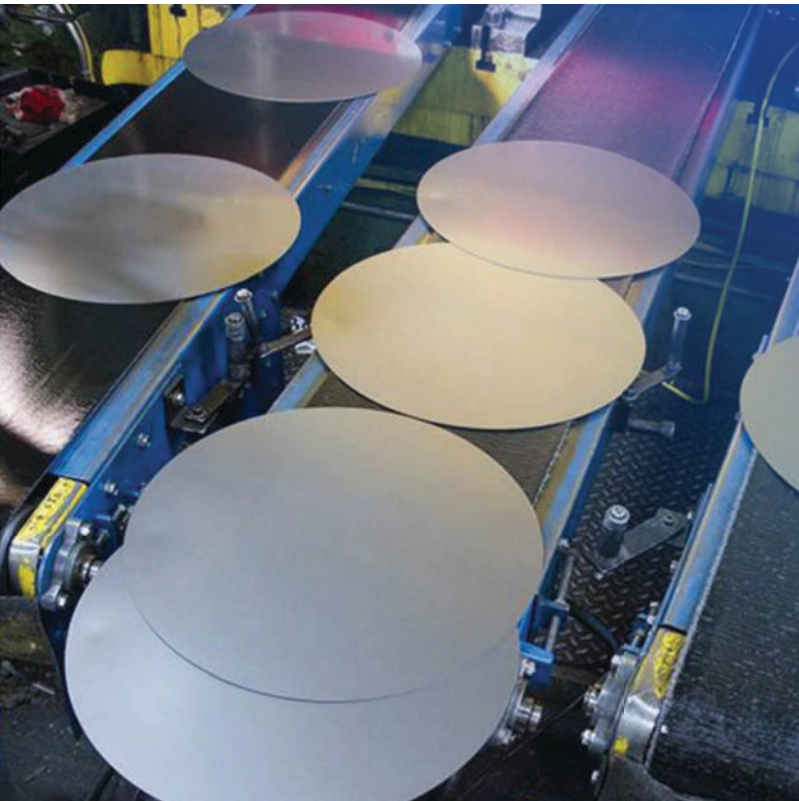




# Blanking

Comprehensive solutions for a broad range of industries.



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## 300 TON PRESS

- Material thickness: .030" - .253" • Coil width: 5" - 48"
- Coil weight: 50,000 lbs
- Bed size: 66" x 66"
- Press speed (min/max): 20/80 SPM
- Entry coil ID range: 24" only
- Stroke of slide: 8"
- Shut height: 22"
- Passline above bolster: 10.75" - 16.00"

## 1,000 TON PRESS 1

- Material thickness (min/max): .045"-.125" x 72", .250" x 60"
- Coil width (min/max): 12" / 72"
- Coil weight: 50,000 lbs
- Entry coil ID: 24"
- Entry coil OD: 72"
- Press speed (min/max): 20/40 SPM, full tonnage @ 20 SPM
- Bed size: 96" x 90"
- Stroke of slide: 8"
- Shut height (min/max): 20" / 30"
- Passline above bolster (min/max): 15" / 23"

## 1,000 TON PRESS 3

- Material Thickness (min/max): 0.060" / 0.5"
- Coil Width (min/max): 11" / 72"
- Coil Weight: 50,000 lbs
- Entry Coil OD Range: 40" - 72"
- Entry Coil ID Range: 24" - 36"
- Feed Height (min/max): 16.5" - 22"
- Bed (Front to Back): 180"
- Bed (Left to Right): 96"
- Shut Height (min/max): 20" - 44"
- Stroke of Slide: 12.3"
- Press Speed (min/max): 20 / 60 SPM

## 1,500 TON PRESS 1

- Material thickness (min/max): .042"-.250" x 54", .518" x 26"
- Coil width (min/max): 6" / 54"
- Coil weight: 60,000 lbs
- Entry coil ID: 24"
- Entry coil OD: 72"
- Press speed (min/max): 20/44 SPM, full tonnage @ 20 SPM
- Bed size: 120" x 72"
- Stroke of slide: 12"
- Shut height (min/max): 20" / 30"
- Passline above bolster (min/max): 12" / 22"

## 1,500 TON PRESS 2

- Material thickness (min/max): .080"-.385" x 78", .575" x 30", .625" x 24"
- Coil width (min/max): 18" / 78"
- Coil weight: 60,000 lbs
- Entry coil ID range: 20"- 24"
- Entry coil OD: 72"
- Press speed (min/max): 20/40 SPM, full tonnage @ 20 SPM
- Bed size: 144" x 104"
- Stroke of slide: 12"
- Shut height (min/max): 22" / 34"
- Passline above bolster (min/max): 19" / 27"

## 3,000 TON PRESS 3

- Material Thickness (min/max): 0.100" / 0.75"
- Shut Height (min/max): 21" / 31.5"
- Bed (Front to Back): 120"
- Bed (Left to Right): 96"
- Stroke of Slide: 14"
- Press Speed (min/max): 12 / 21 SPM
- Coil Width (min/max): 11" / 72"
- Coil Weight: 50,000 lbs
- Entry Coil ID Range: 24"-36"
- Entry Coil OD: 40"-72"
- Feed Height (min/max): 17.5"